



HOPPE®

Adjustable Hinge
Introduction

HOPPE
Adjustable Hinge

NOTES

Simply Adjustable

The scene is all too familiar. A phone call comes in and a service tech goes out, taking your money with him. But he's not robbing you – your hinges are. If you aren't using adjustable hinges on your doors, you are leaving yourself vulnerable to costly repairs and replacements, and that's a crime.

Why Adjustable Hinges?

Simply because it's worth the investment to both contractor and homeowner. Every service call costs money, roughly \$350 per call, and 4 to 5 callbacks can be expected according to NAHB surveys. Whether it's a warranty claim or directly out of the homeowner's pocket, the cost of the door goes up while the contractor's reputation goes down. Spend a little more for an adjustable hinge and you will start seeing a return on your investment immediately.

Benefits Begin at Installation

Two-way adjustable hinges are designed to allow for vertical and horizontal movement of the door panel, providing optimal alignment and a perfect swing. The movement is accomplished by simply turning adjustment screws on the hinge. What used to require shimming, shaving and expensive on-site carpentry, can now be accomplished with the simple turn of a screw.

Rewards for a Lifetime

While improper installation is the cause of some of the most frustrating door failures, nothing transforms a quality product into a yard sale bargain faster than a lack of proper maintenance. Buildings will settle and shift, materials will expand and contract with the seasons, and time and use will take their toll on a door. Whether it is to cover the mistakes of a poor installation, or just to compensate for sagging that developed over time, every door needs maintenance eventually. Without adjustable hinges, that could mean anything from adding shims to extensive carpentry work or even total replacement of the door. Adjustable hinges allow the homeowner to fix issues like binding and sagging on their own, saving them money, and extending the life of the door.

A Simple Answer

Now more than ever – when every penny counts – it doesn't pay to use just any hinge on your door. If ignored, the hidden costs of inferior products will continue to rob you of your profits and reputation. Adjustable hinges really are the simple solution to a costly problem. With such benefits as: easier installation, fewer callbacks, increased customer satisfaction, and overall enhancement of the door quality, performance and longevity, there should be no question that adjustable hinges are the answer.



**Worth the investment to both
contractor and homeowner.**



Brass Finishes:

F42-R Satin Nickel Resista®

F41-R Brushed Chrome Resista®

F49-R Polished Chrome Resista®

F77-R Polished Brass Resista®

F73 Antique Brass

F79 Oil Rubbed Brass

Aluminum Finishes:

F8709 Rustic Umber

F9714 Matte Black

F9010 Pure White

F1713 Gold

Designed for a Greater Advantage.

- Adjusts both vertically (Set Hinge) and horizontally (Guide Hinge) by $\pm 1/8"$ ($\pm 3\text{mm}$) for a perfect swing without costly repairs or carpentry work.
- Large $3/16"$ hex head screws make adjustments effortless, and prevent the stripping that can occur on comparable products with Phillips head or smaller hex head adjustment screws.
- Single pass routing for quick and easy installation.
- All Set Hinges are equipped with non-removable pins for security, making HOPPE hinges the ideal solution for both inswing and outswing doors.
- Especially well-suited for larger doors, with a panel weight capacity of up to 330 lbs. (150 kg).

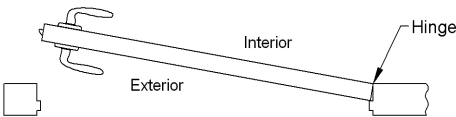
Tested to a Higher Standard.

- Brass based hinges are third party tested beyond an impressive 2.5 million cycles, in accordance with ANSI A156.1 Grade 1 – Commercial test procedures.
- Backed by HOPPE's Limited Lifetime Mechanical Warranty.

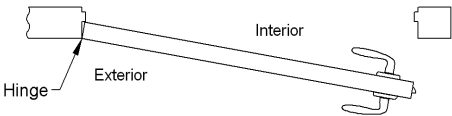
Finished with Superior Quality.

- Finished with the same proprietary methods as HOPPE Handles and Backplates, providing a coordinated look that is only available with HOPPE Hinges.
- Brass and aluminum base materials for outstanding corrosion resistance, compared to steel based hinges that can yield red rust and leave doors and frames with ugly stains.
- Resista® Limited Lifetime Finish Warranty on select premium finishes (-R).

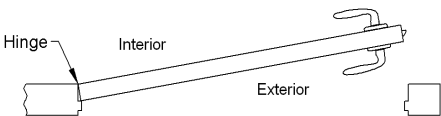
Right Hand Inswing
(RHI)



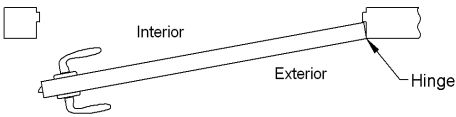
Left Hand Outswing
(LHO)



Left Hand Inswing
(LHI)



Right Hand Outswing
(RHO)



NOTE:

The same Set Hinge is used for both Right Hand Inswing (RHI) doors and Left Hand Outswing (LHO) doors.

A different Set Hinge is used for both Left Hand Inswing (LHI) doors and Right Hand Outswing (RHO) doors.

Brass Base Material

Brushed Chrome Resista® F41-R	Satin Nickel Resista® F42-R	Polished Chrome Resista® F49-R	Polished Brass Resista® F77-R	Antique Brass F73	Oil Rubbed Brass F79
2664581	2664572	2664556	2664601	2659562	2664599
2972364	2972410	2972372	3113431	2972399	2972401
2972655	2972743	2972680	3113529	2972701	2972719

Guide Hinges

Set Hinges – LHO or RHI

Set Hinges – LHI or RHO

Aluminum Base Material

Gold F1713	Rustic Umber F8709	Pure White F9010	Matte Black F9714
3033852	3052105	3033861	3033879
3033924	3052201	3033941	3033967
3033916	3052156	3033932	3033959

Guide Hinges

Set Hinges – LHO or RHI

Set Hinges – LHI or RHO

Frequently Asked Questions

Question:

Why an adjustable hinge?

Is this a direct replacement for the Simonswerk Ultimate 2D hinge?

Does it have the same screw hole patterns?

Do I use the same size screw?

What are the finish options?

How do the finishes compare?

How does the weight capacity compare to Ultimate 2D?

What tools are used for adjustment?

What is ANSI Grade 1? Is this the highest grade?

How does the pricing compare to Ultimate 2D?

What is the lead time?

What is a one step rout?

Are drawings available for preparation of the sash and frame?

Can I separate the hinge to remove the door from the frame?

Answer:

Adjustable hinges allow for easy maintenance of proper door function by compensating for unwanted shifting between the door panel and door frame. Such shifting may be caused by moisture, seasonal temperature fluctuation, foundation setline, and ground swelling.

Yes, there is no change to the door or frame preparation.

Yes, the screw hole patterns are the same.

Yes, the same size screw may be used. #8 up to #10 wood screws are recommended for use with the HOPPE Adjustable Hinge.

The HOPPE Hinge is offered in the same finishes as HOPPE door trim.

The finishes are exact matches to HOPPE door trim because they are finished using the same proprietary finishing methods. The HOPPE Hinge is also offered in several Resista® finishes.

The HOPPE Hinge can support panels up to 330 pounds. The Ultimate 2D hinge supports up to 165 pounds.

A 3/16" hex wrench is required and a small screw driver or putty knife is recommended to access the adjustment screw on the set hinges.

ANSI Grade 1 is a performance level that is achieved when tested hinges surpass 2.5 million cycles of operation. This is the highest grade level that can be achieved in the ANSI test for hinges.

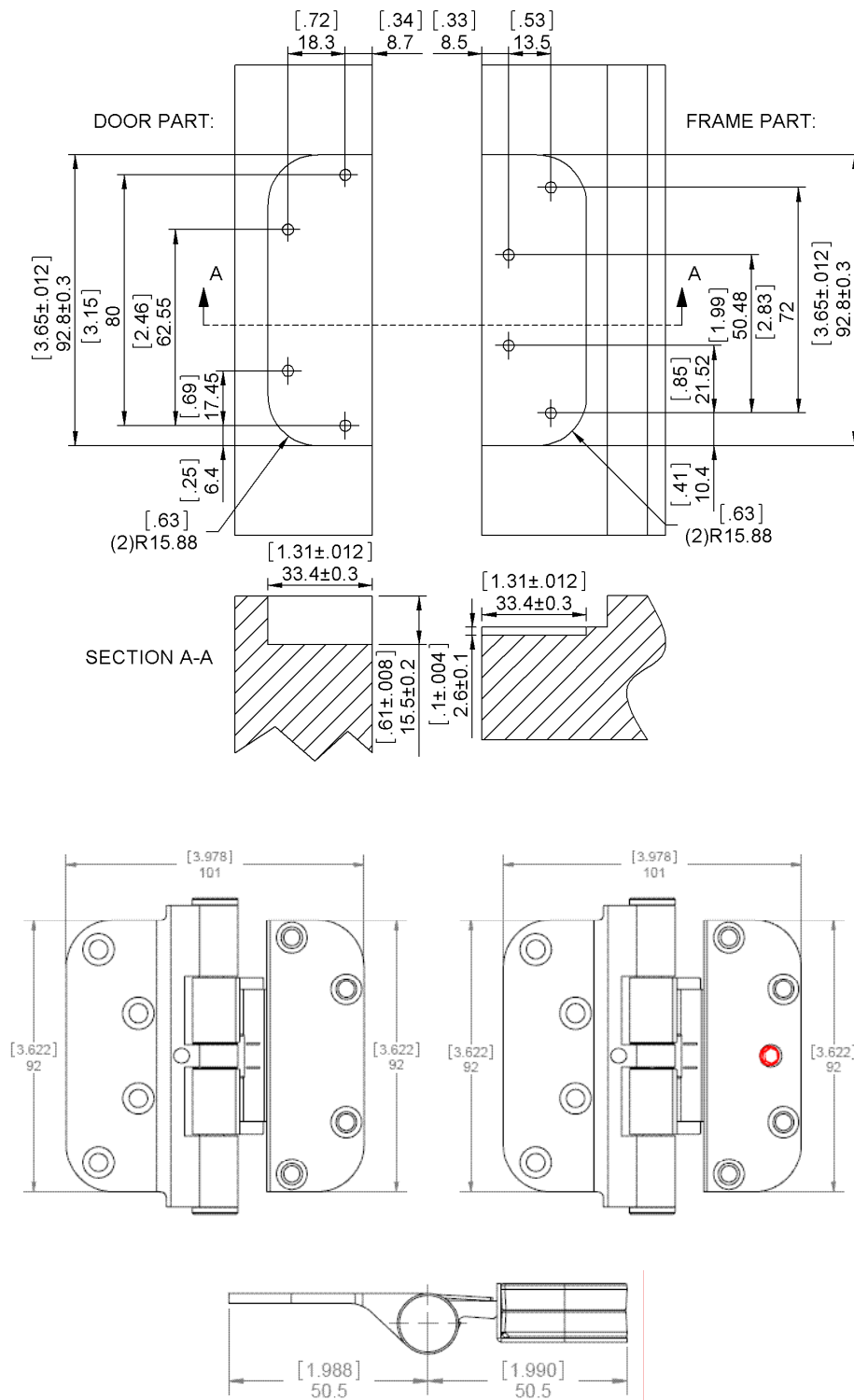
The pricing is comparable to Ultimate 2D pricing.

The lead time is 1-3 weeks for product in stock at HOPPE North America. Lead time is 8-10 weeks for items out of stock. Most items are in stock to meet normal supply and demand schedules.

A one step rout is a cut in the door or frame that can be accomplished with a single pass of a router or CNC mill. Some hinge designs require multi-step routs to prepare the door or frame for hinge installation.

Yes, drawings are available.

The HOPPE Hinge is not designed for disassembly. Remove the screws that secure the hinges to the door panel in order to remove the door from the frame.



Units: mm [inches]

Drawing is not to scale.

Hole positions shown denote nominal locations for pilot holes.

Pilot hole diameter should be sized appropriately for the selected wood screw size.

Set Hinge

± 3mm [1/8"] Vertical Adjustment

Guide Hinge

(Adjustment Screw Location Shown)
± 3mm [1/8"] Horizontal Adjustment

Brass base material hinges feature finial caps as shown.

Aluminum base material hinges feature flush caps.

Two types of HOPPE Adjustable Hinges will be installed on each door panel:

Set Hinge

The Set Hinge is pre-assembled at a centered position allowing for 1/8" adjustment upward or downward. A centered position is indicated by the alignment of two hash marks with the middle-most knuckle gaps when viewing the hinge in the open position.



Hash marks showing centered position.

Guide Hinge

The Guide Hinges provides 1/8" horizontal adjustment. Look for the visible adjusting screw on the face of the door sash leaf. This identifies the hinge as a Guide Hinge.

Installation

1. Determine hinge locations on the frame and door panel. Recommended hinge positions are given in the table. The top-most hinge on the door panel is given in the first row.

Number of Hinges	3	4	4	5
Panel Weight	Up to 165 lbs	Up to 165 lbs	165 to 330 lbs	165 to 330 lbs
Hinge Order from Top of Panel to Bottom	GUIDE	GUIDE	GUIDE	GUIDE
	SET	GUIDE	SET	GUIDE
	GUIDE	SET	SET	SET
		GUIDE	GUIDE	SET
				GUIDE

2. Prepare the door panel and frame.
3. Fasten hinges into the door panel. #10 ANSI wood screws with a minimum length of 1 1/4" are recommended. The Set Hinge must be installed according to the installation label. The label on the frame leaf will point down to the sill when properly installed.
4. On the frame, use #10 ANSI wood screws that are 5/8" to 3/4" long in three of the four screw locations. One screw on each hinge should be at least 1 1/2" long to reach the stud. This screw is typically left out and is installed after the door is positioned in the rough opening.
5. Install the frame leaf of the Set Hinge into the routing on the frame and fasten securely. Do not allow the Set Hinge(s) to support the weight of the panel without installing the Guide Hinges.
6. Install the frame leaf of the Guide Hinges into the routings on the frame and fasten securely. Leaves on the Guide Hinges will slide freely up and down for alignment with the rout.
7. Do not adjust hinges prior to the final installation into the rough opening. This will affect the ability of the door installer and end user to utilize the full adjustment range of the HOPPE Adjustable Hinge.



LHI / RHO Set Hinge Shown

Disassembly

1. Do not attempt to remove the hinge pin, as this may cause damage.
2. To disassemble the door panel from the frame, support the weight of the panel to relieve the weight from the hinges.
3. Carefully remove either the frame leaf screws or door leaf screws to displace the panel.

Introduction

There are two types of HOPPE Adjustable Hinges on each door panel:

1. Set Hinge: One or two per panel. The Set Hinge provides $\pm 1/8"$ vertical adjustment.
2. Guide Hinge: Two or three per panel. The Guide Hinges provide $\pm 1/8"$ horizontal adjustment. Look for the visible adjusting screw on the door sash leaf. This identifies the hinge as a Guide Hinge.
3. Hinge designs may vary, but adjustment remains the same.

Required Tools

1. A 3/16" hex wrench is required.
2. A small flat head screwdriver is required.
3. A plastic putty knife is recommended.

Vertical Adjustment for Doors with One Set Hinge

With the door closed or open:

1. Remove the press-fit Finial Cap from the bottom of the Set Hinge to expose the adjustment screw. Use the small screwdriver for Set Hinges featuring a plastic Finial Cap. A plastic putty knife is recommended for Set Hinges featuring a brass Finial Cap.
2. Insert the hex wrench into the bottom of the Set Hinge. Tighten the screw to raise the panel and loosen to lower the panel.
3. Reinstall the Finial Cap removed in Step 1.

Vertical Adjustment for Doors with Two Set Hinges

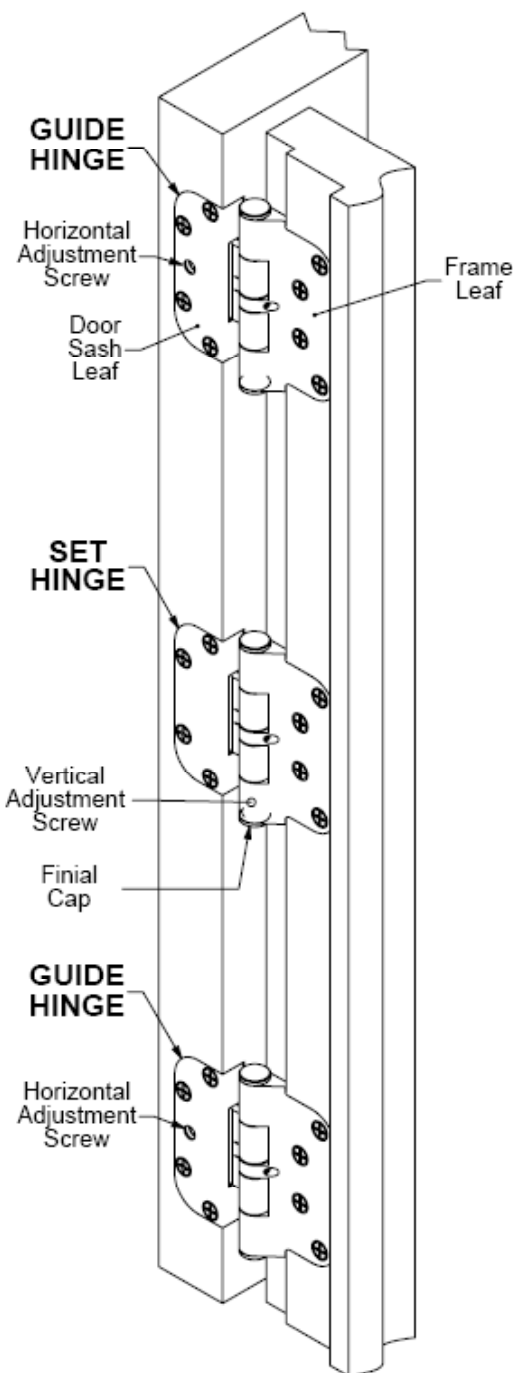
With the door closed or open:

1. Remove the press-fit Finial Cap from the bottom of the Set Hinge to expose the adjustment screw. Use the small screwdriver for Set Hinges featuring a plastic Finial Cap. A plastic putty knife is recommended for Set Hinges featuring a brass Finial Cap.
2. To raise the panel, insert the hex wrench into the top-most Set Hinge and tighten the adjustment screw to achieve the desired adjustment. Insert the hex wrench into the other Set Hinge and tighten the adjustment screw 1/8 turn past the onset of resistance to distribute the panel weight evenly between both Set Hinges.
3. To lower the panel, insert the hex wrench into the top-most Set Hinge and loosen the adjustment screw as far as possible without removing. Insert the hex wrench into the other Set Hinge and loosen the adjustment screw to achieve the desired adjustment. Retighten the adjustment screw on the top-most 1/8 turn past the onset of resistance to distribute the panel weight evenly between both Set Hinges.
4. Reinstall the Finial Caps removed in Step 1.

Horizontal Adjustment

With the door open:

1. Insert a 3/16" hex wrench into the horizontal adjustment screw.
2. Turn clockwise to decrease the margin and counterclockwise to increase the margin on the hinge side.



Resista® Finish Limited Lifetime Finish Warranty

The solid brass handles and solid brass backplates with Resista® finish sold by HOPPE North America, Inc. (each a "Product," together the "Products") are warranted against tarnish on the Resista® finish for the life of the Product as long as the Product is owned by the original purchaser and used in the residence in which it was originally installed.

This Limited Warranty covers only residential applications and proof of original purchase or product registration is required to make a claim under this Limited Warranty. This Limited Warranty excludes a Product: (1) with scratches or abrasions; (2) that has been altered; improperly installed, abused and/or misused; (3) used in commercial applications; (4) that has been damaged by acts of nature; (5) that has undergone normal wear and tear; or (6) has not been properly maintained according to the manufacturer's written specifications. This Limited Warranty is expressly limited to persons or entities that purchase the Product for resale or use in their ordinary course of business.

If a Product is found to be defective by HOPPE North America, Inc. in its reasonable judgment, HOPPE North America, Inc. will, at its sole option, either repair or replace the defective hardware. This Limited Warranty does not cover any labor charges to remove and/or reinstall a Product.

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Limited Lifetime Mechanical Warranty

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This Limited Warranty is expressly limited to persons or entities that purchase the Products for resale or use in their ordinary course of business. If any Product is found to be defective by HOPPE North America, Inc. in its reasonable judgment, HOPPE North America, Inc. will, at its option, either repair or replace the defective hardware. This Limited Warranty does not cover any labor charges to remove and/or reinstall a Product.

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1. Governing Provisions. These Terms and Conditions Governing Sales (the "Agreement") constitute an offer by HOPPE North America, Inc. ("Seller") to provide the goods described herein (the "Products") to the buyer to which this offer is addressed ("Buyer"), subject to the terms and conditions set forth herein. Buyer may not modify, change, renounce or waive any term or condition hereof or any of Seller's rights or remedies hereunder, unless Seller consents thereto in writing. Seller agrees to provide the Products to Buyer only on the terms of this Agreement, notwithstanding any language in Buyer's purchase order, if one exists, or other writing or oral representation previously or hereafter received by Seller purporting to amend, modify or replace the terms of this Agreement with any different or additional terms or reciting that provision or delivery of the Products or any other action or inaction by Seller constitutes agreement or consent by Seller to such amendment, modification or replacement. SELLER'S AGREEMENT TO PROVIDE THE PRODUCTS IS EXPRESSLY CONDITIONED ON BUYER'S ASSENT TO ALL OF THE TERMS AND CONDITIONS SET FORTH HEREIN.

2. Acceptance. Buyer shall be deemed to have made an unqualified acceptance of this Agreement, on the earliest to occur of the following: (a) Seller's receipt of a copy of this Agreement signed by Buyer; (b) Buyer's payment of any amounts due under this Agreement; (c) Buyer's receipt of the Products; or (d) any other event constituting acceptance under applicable law.

3. Cancellation or Modification. Buyer may not cancel or modify its order except upon terms accepted by Seller in a writing signed by Seller's authorized officer. In the event of such cancellation or modification, Buyer shall compensate Seller for all costs and damages resulting therefrom, including, but not limited to, out-of-pocket expenses, lost profit, allocable overhead and all other incidental and consequential damages.

4. Taxes. Buyer shall pay any tax, duty, custom, inspection or testing fee or any other fee or charge imposed on, in connection with or measured by the transaction between Seller and Buyer in addition to the prices quoted or invoiced.

5. Schedules: Delay. All delivery dates hereunder are approximate. Seller shall not be liable to Buyer for delays in delivery due to state of war, riot, civil disorder, fire, strikes, work slow-downs, accidents, actions of government or civil authority, delay in transportation, energy failure, equipment breakdown, delay of suppliers, inability to obtain necessary labor, materials or manufacturing facilities, acts of God or any causes beyond the reasonable control of Seller. In the event of any such delay, Seller shall perform such parts of the work as Seller is capable of performing and, even if Buyer places all or any part of the work elsewhere, Seller shall be entitled to resume such work as soon as practicable. Buyer's exclusive remedy for such delays, and for Seller's inability to deliver for any reason, shall be rescission of the affected order.

6. Payment Terms. Payment terms are C.O.D. unless (a) Seller approves different terms based on a written credit or financing agreement submitted by Buyer or (b) Seller, in its sole discretion, requires payment in advance. Buyer shall pay interest on all past due amounts at the rate equal to the lower of 1.5% per month or the highest rate permitted by applicable law.

7. Rights Upon Default. If Buyer does not pay Seller any amount due Seller from Buyer under this Agreement or any other agreement when such amount is due or if Buyer defaults in the performance of any covenant or condition of this Agreement, Seller may, without liability to Buyer and without prejudice to Seller's other lawful remedies (a) terminate this Agreement, (b) declare immediately due and payable all Buyer's obligations to Seller, (c) change credit terms with respect to any further work or (d) suspend or discontinue any further work until Buyer pays all overdue amounts and Buyer deposits with Seller cash or security satisfactory to Seller covering further work. Seller's foregoing rights shall be in addition to any other rights Seller may have and shall not prejudice any such right. Buyer agrees to reimburse Seller for all costs incurred by Seller in collecting any sums owed by Buyer to Seller.

8. Warranties and Remedy. See Finish Warranty or Lifetime Limited Mechanical Warranty supplied upon request.

9. DISCLAIMER OF IMPLIED WARRANTIES. THE WARRANTY PROVIDED IS EXCLUSIVE, AND SELLER MAKES NO OTHER WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED, WITH RESPECT TO A PRODUCT. SELLER HEREBY EXPRESSLY DISCLAIMS ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE. ANY ORAL OR WRITTEN DESCRIPTION OF A PRODUCT IS FOR THE SOLE PURPOSE OF IDENTIFYING A PRODUCT AND SHALL NOT BE CONSTRUED AS AN EXPRESS OR IMPLIED WARRANTY.

10. Delivery. The price quoted for the Products is F.O.B. Seller's premises. Risk of loss for the Products passes to Buyer upon delivery. Title to the Products passes to Buyer upon Buyer's payment in full for the Products. The parties hereby agree that this Agreement shall constitute the security agreement required by the Uniform Commercial Code ("UCC") of the appropriate state. Buyer hereby grants Seller a security interest in the Products, wherever located, and all proceeds thereof, to secure Buyer's payment in full for the Products. Buyer hereby authorizes Seller to execute any UCC financing statement, or any other document necessary or appropriate, to protect Seller's security interest.

11. Governing Law. The internal laws of the State of Wisconsin shall govern the rights and obligations of Seller and Buyer under this Agreement.

12. Miscellaneous. Seller reserves the right to correct clerical or similar errors relating to price or any other term shown in this Agreement. Invalidity or unenforceability of any term or part of this Agreement shall not affect the validity or enforceability of the remainder of this Agreement. Failure of either party to insist, in any one or more instances, upon performance of any term, covenant or condition of this Agreement shall not be construed as a waiver or relinquishment of any right granted hereunder or the future performance of such term, covenant or condition.

13. FINAL WRITTEN EXPRESSION. THIS AGREEMENT CONSTITUTES A FINAL WRITTEN EXPRESSION OF THE TERMS BETWEEN SELLER AND BUYER AND IS A COMPLETE AND EXCLUSIVE STATEMENT OF THOSE TERMS. ANY NEGOTIATIONS OR UNDERSTANDINGS BETWEEN SELLER AND BUYER WHICH ARE NOT CONTAINED IN THIS AGREEMENT HAVE NO FORCE OR EFFECT. ANY AND ALL PURCHASE ORDERS, CORRESPONDENCE OR STATEMENTS THAT CONFLICT WITH, DIFFER FROM OR MODIFY THIS AGREEMENT SHALL HAVE NO FORCE OR EFFECT.

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