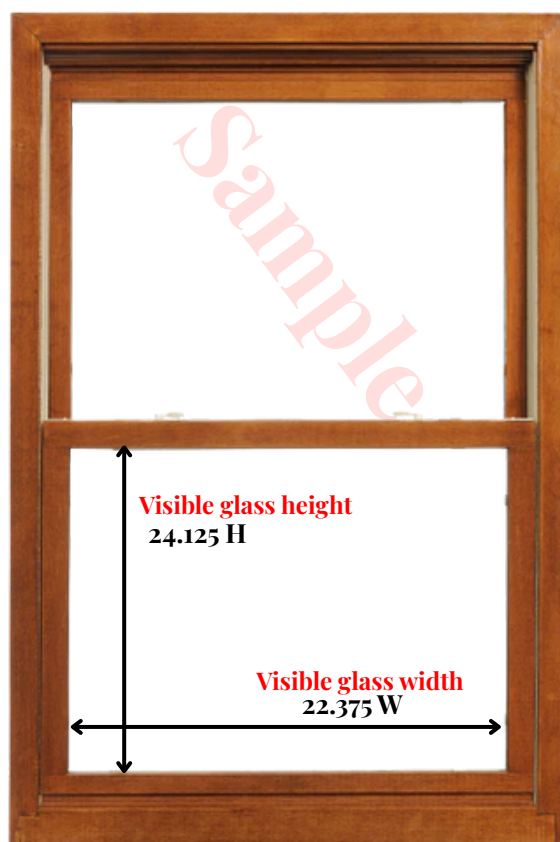


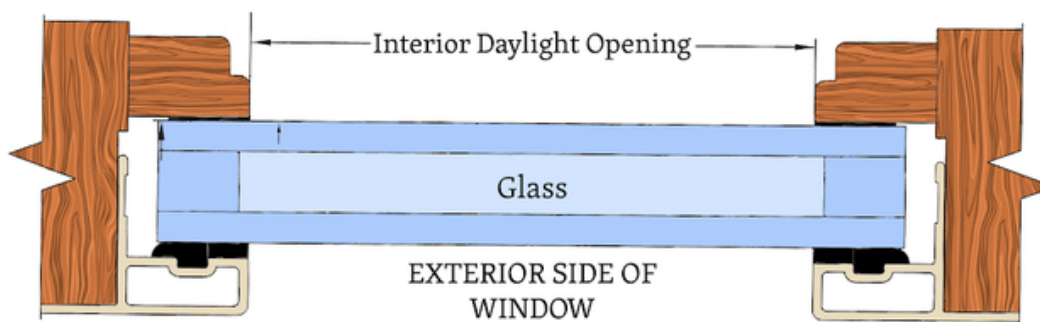
How to order a Front Line wood grille

For full surround double hung square box style

Step 1: Choose interior visible glass width and height. **MUST BE entered in DECIMAL equivalents.**

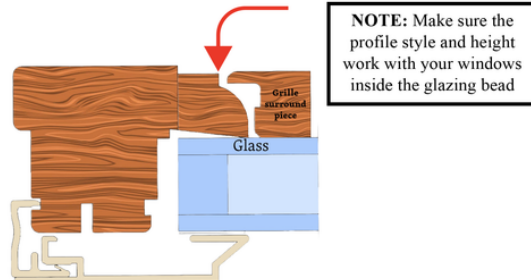
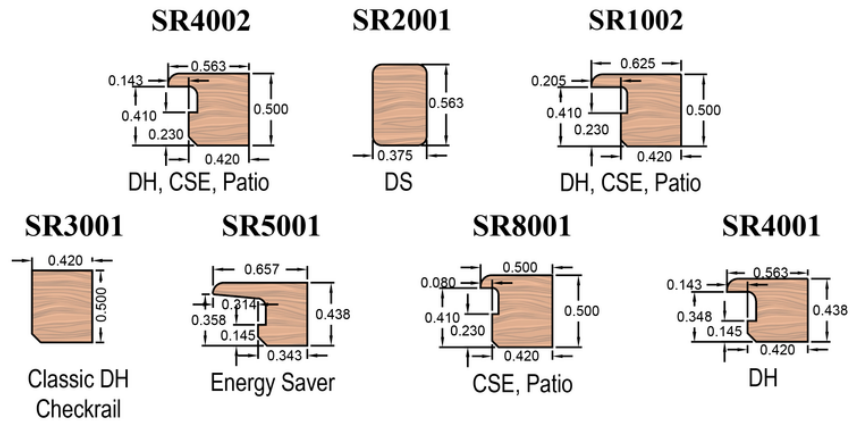


Decimal	Fraction	Decimal	Fraction
.0625	1/16	.5625	9/16
.125	1/8	.625	5/8
.1875	3/16	.6875	11/16
.25	1/4	.75	3/4
.3125	5/16	.8125	13/16
.375	3/8	.875	7/8
.4375	7/16	.9375	15/16
.75	1/2	1.0	1

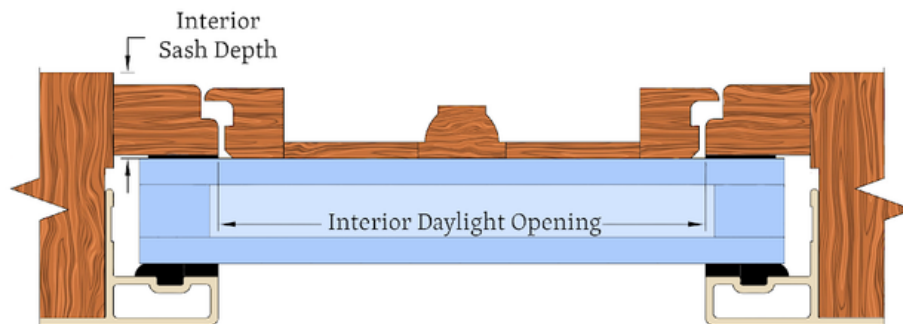


Step 2: Choose surround frame profile. **FULL SURROUND GRILLES ONLY**

FULL SURROUND GRILLE PROFILE OPTIONS

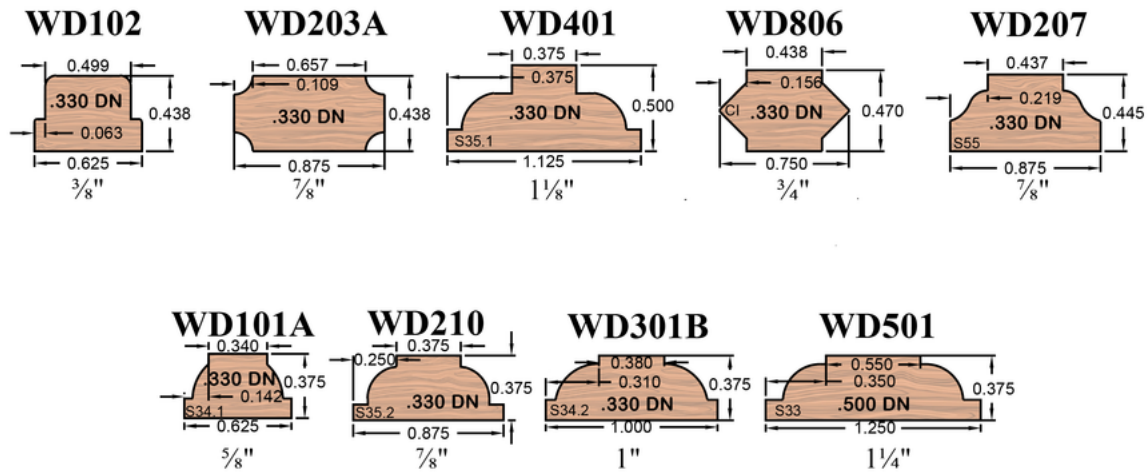


SURROUND FRAME GRILLE



Step 3: Choose grille type.

GRILLE TYPES OFFERED



Step 4: Choose top or bottom sash

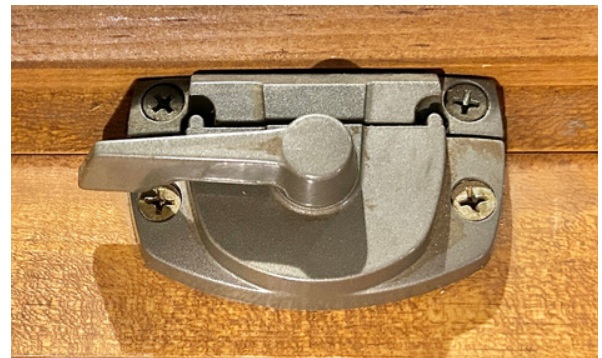
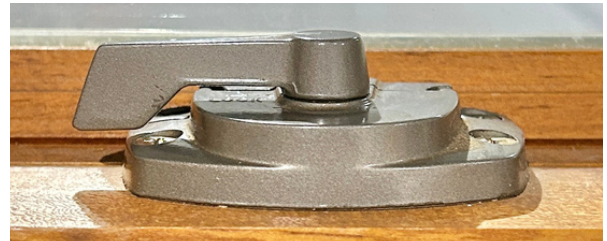


Step 5: Choose style of sash lock.

Recessed

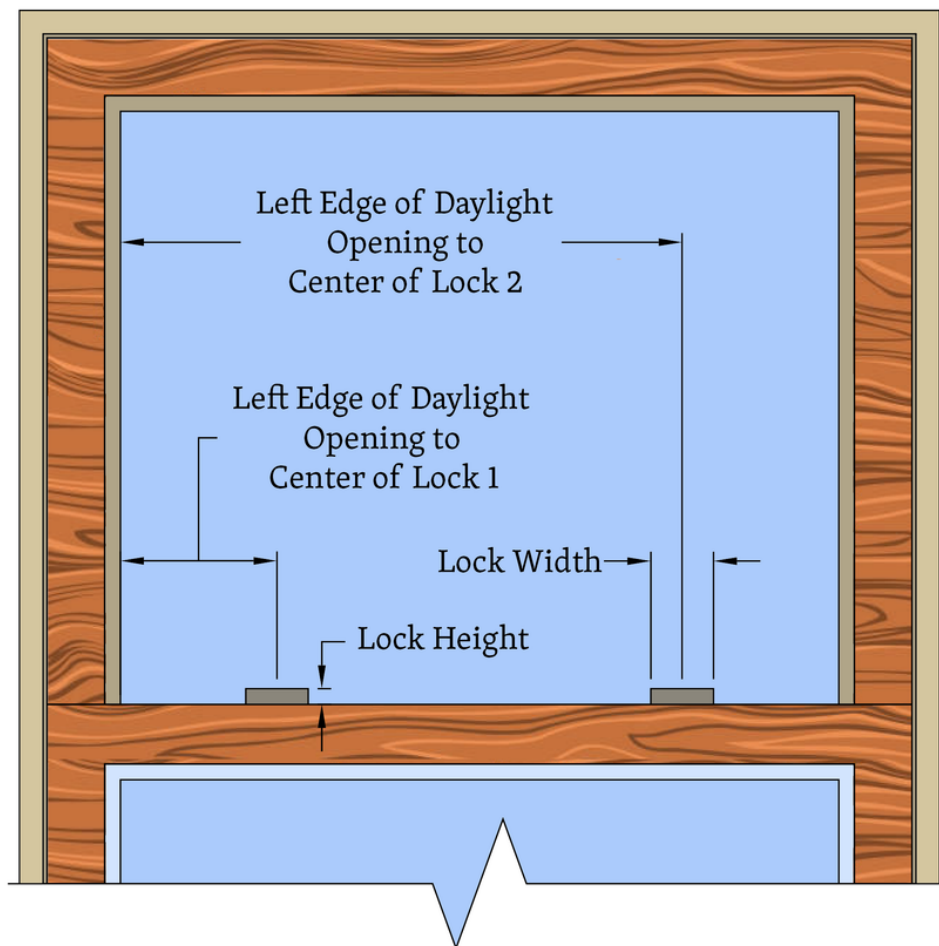


Surface Mounted



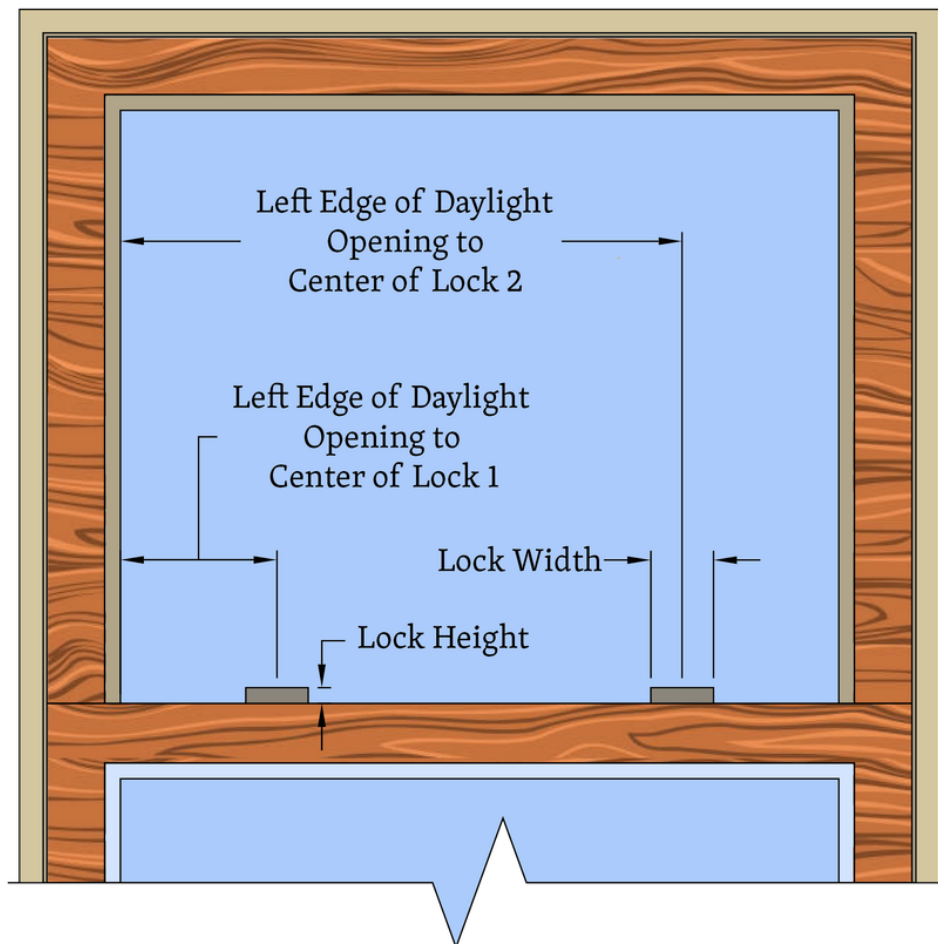
Step 6: Distance from left edge of daylight to center of lock #1 (Decimals only)**FULL SURROUND GRILLES ONLY**

Interior View

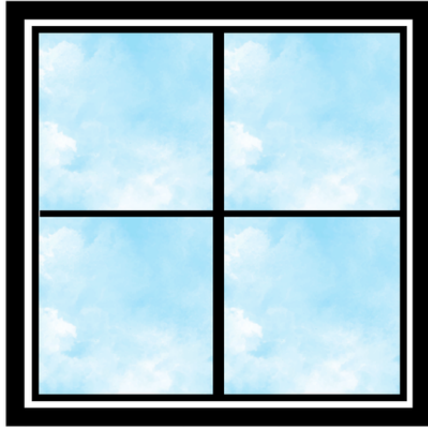


Step 7: Distance from left edge of daylight to center of lock #2 (Decimals only) type 0 if no 2nd lock **FULL SURROUND GRILLES ONLY**

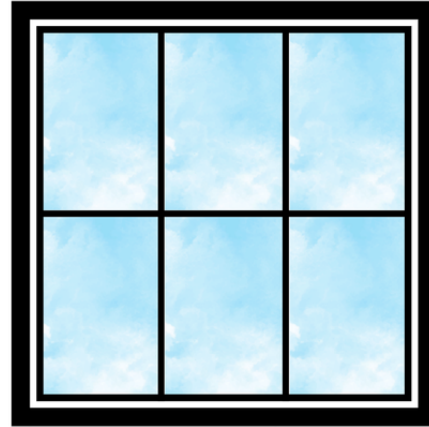
Interior View



Step 8: Choose how many boxes wide and how many boxes high. **if box configuration is NOT shown on our options it must be custom quoted**



2 boxes wide x 2 boxes high



3 boxes wide x 2 boxes high



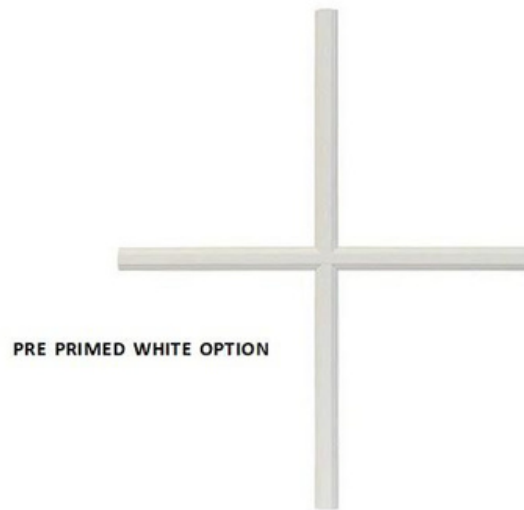
1 box wide x 3 boxes high



3 boxes wide x 1 box high

*sample of how
boxes are
figured*

Step 9: Choose raw pine or pre-primed white



Step 10: Choose grille fasteners



Concealed Clips

Concealed Clips are available for use with surround grilles. They are installed between the window ASH and glass, or directly into the window sash.



Push Pins & Grommets

Push Pins and Grommets are available for use with surround grilles. The grommets are pre-drilled and installed in the grille. Simply slide the push pin through the grommet to install the grille into the window.



Slide Pins

The slide pins are available for use with non-surround grilles. The grille ends are then slotted to house the slid pin and then is pushed into the window sash to secure the grille.